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D3574-5
Job Sheet 203774



Part No: D3574-5

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 11/28/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	11/28/19	11/28/19	0.16	0.37	Waterjet - Flow		dc 19/11/27
110	QC 2	1 pcs	11/28/19	11/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc 19/11/27
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	1 pcs	11/28/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

NOV 29 2019
DAS
40
9-89

DEC 02 2019
DAS
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9-89

FG234

			Packaging 3 - 29 - B4B
			Packaging 3 - 30 - B4B
			Packaging 3 - 31 - B4B
			Packaging 3 - 32 - B4B
			Packaging 3 - 33 - B4B
			Packaging 3 - 34 - B4B
			Packaging 3 - 35 - B4B
			Packaging 3 - 36 - B4B
160 QC 21 - SA	1 pcs	11/28/19	0.00 0.00
			QC 21 - SA - 21
			QC 21 - SA - 70
			QC 21 - SA - 53

Part Op 100 - 1-Cut as per Dwg D3574 Dwg Rev: B Prog Rev: B 2-Deburr if necessary **DEC 0 2 2019**
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	32 sf (32 ea)	100-Waterjet - Flow - 1	5165915
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	32	534	0
Part Specifications				
Specifications could not be found.				

DART AEROSPACE LTD		Work Order:	203774
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	2.999			Via-02	
7.37	+/-0.030	7.37			Top	
11.00	+/-0.030	11.00				
15.25	+/-0.030	15.25				
25.87	+/-0.030	25.87				
39.75	+/-0.030	39.75				
44.75	+/-0.030	44.75				
49.11	+/-0.030	49.11				
51.11	+/-0.030	51.11				
1.75	+/-0.030	1.75				
58.38	+/-0.030	58.38				
63.50	+/-0.030	63.50				
65.25	+/-0.030	65.25				
11.87	+/-0.030	11.87				
14.75	+/-0.030	14.75				
26.00	+/-0.030	26.00				
40.87	+/-0.030	40.87				
45.00	+/-0.030	45.00				
48.00	+/-0.030	48.00				
55.13	+/-0.030	55.13				
58.38	+/-0.030	58.38				
61.25	+/-0.030	61.25				
61.88	+/-0.030	61.88				
64.63	+/-0.030	64.63				
7.63	+/-0.030	7.63				
11.00	+/-0.030	11.00				
22.50	+/-0.030	22.50				
35.13	+/-0.030	35.13				
36.50	+/-0.030	36.50				
40.00	+/-0.030	40.00				
41.88	+/-0.030	41.88				
43.63	+/-0.030	43.63				
6.75	+/-0.030	6.75				

DART AEROSPACE LTD		Work Order:	203774
Description: Cabin Floor Protector		Part Number:	D3574-5
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FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.50	+/-0.030	9.50	✓			
10.38	+/-0.030	10.38	✓			
14.50	+/-0.030	14.50	✓			
16.75	+/-0.030	16.75	✓			
19.00	+/-0.030	19.00	✓			
24.13	+/-0.030	24.13	✓			
33.88	+/-0.030	33.88	✓			
39.50	+/-0.030	39.50	✓			
40.25	+/-0.030	40.25	✓			
43.50	+/-0.030	43.50	✓			
43.83	+/-0.030	43.83	✓			
46.60	+/-0.030	46.60	✓			
0.125	+/-0.010	0.130				

Measured by:	da	Audited by:	DAS 40 9-89	Prototype Approval:	N/A
Date:	19/11/27	Date:	NOV 29 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	08.07.31	1.13 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	HA

DART
AEROSPACE

Container No: S235263

Part: D3574-5

Job No: 203774

Serial No/ Batch: S235263

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/27/19

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